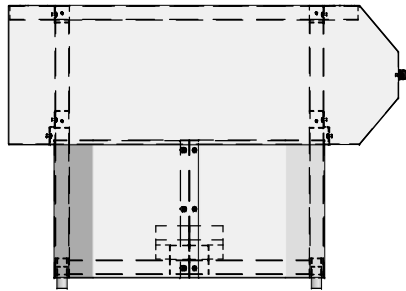
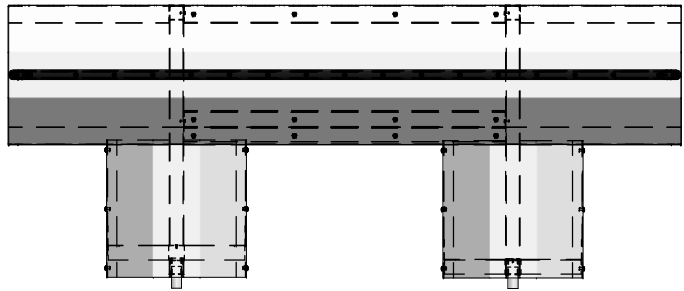


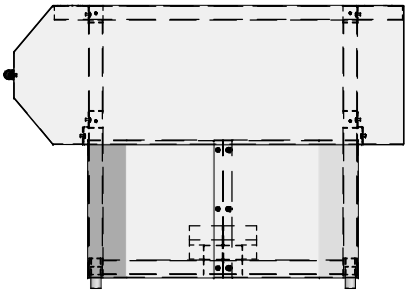
TOP



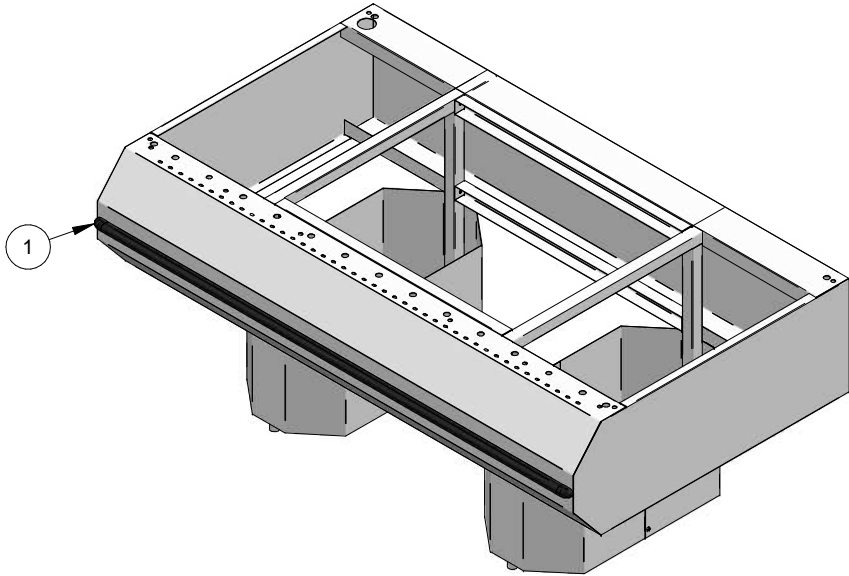
LEFT



FRONT

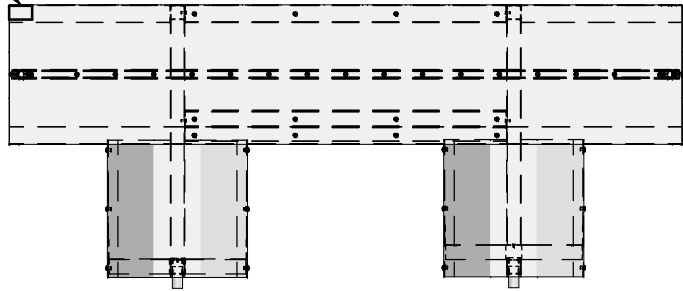


RIGHT

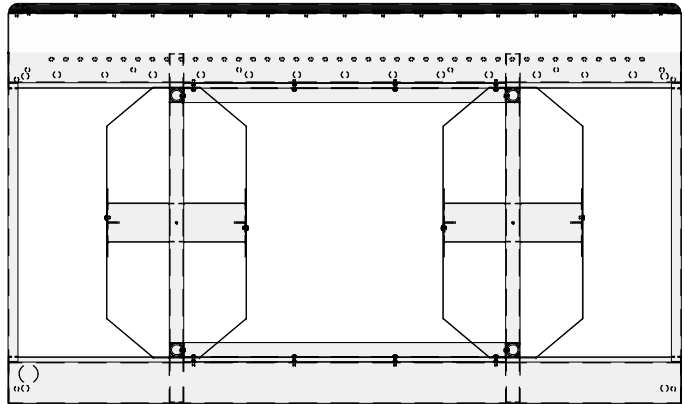


1

USE APPROPRIATE SERIAL LABEL




BACK



BOTTOM

DEBURRING: PART TO BE FREE OF ALL BURRS AND SHARP EDGES.

| ITEM | PART NO. | DESCRIPTION              | QTY |
|------|----------|--------------------------|-----|
| 1    | 95868    | BASE, STAGE 2, ASSY, S/S | 1   |

|  |                        |  |             |                 |
|--|------------------------|--|-------------|-----------------|
| A  | RELEASE FOR PRODUCTION | 10/05/15   | FFJ         | ECO1828         |
| SYM.   | DESCRIPTION            | DATE   | BY          | ECO #           |
| REVISIONS  |                        |  |             |                 |
| <br>MONTGOMERY, ALABAMA |                        | RESTRICTED CONFIDENTIAL DOCUMENT<br>THIS DRAWING AND ALL THE INFORMATION SHOWN HEREON ARE THE EXCLUSIVE PROPERTY OF GILES ENTERPRISES, INC. AND ARE SUBMITTED ONLY ON A CONFIDENTIAL BASIS. THE RECIPIENT AGREES NOT TO REPRODUCE THE DRAWING, TO RETURN IT UPON REQUEST, AND THAT NO DISCLOSURE OF THE DRAWING OR THE INFORMATION SHOWN HEREON WILL BE MADE TO A THIRD PARTY WITHOUT THE PRIOR WRITTEN CONSENT OF GILES ENTERPRISES, INC. |             |                 |
| SHEET METAL DEPT.<br>DECIMALS .XX = ±.031<br>.XXX = ±.020<br>ANGULAR ± 2°                                    |                        | TITLE:<br><br>BASE, PP-6 FOR GHM6, S/S   |             |                 |
| MACHINE SHOP<br>DECIMALS .XX = ±.010<br>.XXX = ±.005<br>ANGULAR ± 0.5°                                       |                        | SUBJECT/MODEL:<br><br>PP-6   |             |                 |
| WELDING/ASSEMBLY DEPT.<br>DECIMALS/FRACTIONS ±1/32<br>ANGULAR ± 0.5°   |                        | RAW MAT'L:   |             |                 |
| TOLERANCES UNLESS OTHERWISE SPECIFIED  |                        | DEPT.: ASSEMBLY  |             |                 |
|  |                        | DWG. BY: FFung   |             | DATE: 10/5/2015 |
|  |                        | CH. BY:  | SCALE: NONE | DWG. NO.: 71748 |